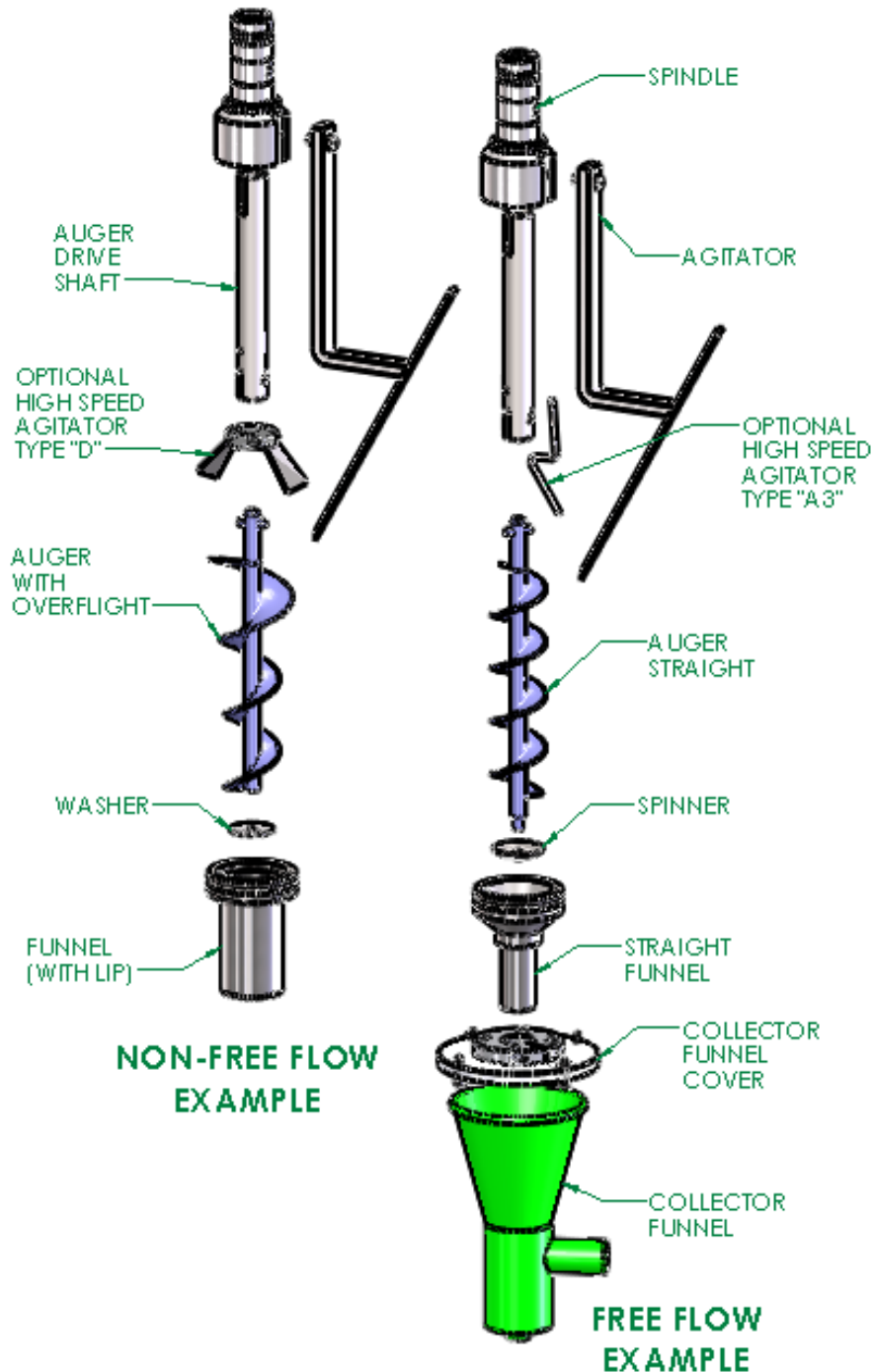


# FILLING MACHINE PART IDENTIFICATION

*The following chart identifies the parts and set up configurations of non-free flow and free flow tooling. Free flow tooling is used with free flowing powders such as granulated sugar, salt, bread crumbs, etc. Non free-flowing tooling is used for products such as bakery mixes, carbon, talcum powders, etc.*



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